



Dart Hawkesbury
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Tel (613) 632-5200

D3712-042
Job Sheet 166543



Part No: D3712-042

Job Qty: 1 ea

Part Name: Basket Base Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Due Date: 11/6/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Note: DWG D3726 REV A, D3727 REV A, D3739 , D3740 REV A, D3712 REV B, D3735 REV B, D3746 REV B IPP
Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B chg to revB ecn 1145 08-03-19 DD verified by:JLM
IPP Rev:C 10.10.21 added pressure wash DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	11/2/17	0.00	0.00	Start up container	C.C 17-10-24
100	Large Fab	1 pcs	11/3/17	0.00	16.67	Large Fab 1	F.C 17-10-30
110	Large Fab	1 pcs	11/4/17	0.00	16.67	Large Fab 1	17-11-14
120	QC	1 pcs	11/4/17	0.00	0.00	QC5	PD 17-11-16
130	QC	1 pcs	11/4/17	0.00	0.00	QC9	PD 17-11-16
135	HandFinish	1 pcs	11/4/17	0.00	0.31	HandFinish2	BE3 2x2/11/20
140	Powdercoat	1 pcs	11/4/17	0.00	0.78	Powdercoat2	BR 17-11-20 DA
150	QC	1 pcs	11/4/17	0.00	0.00	QC3	17-11-21 1
160	Packaging	1 pcs	11/4/17	0.00	0.00	Packaging1	SQ 9-8
170	Small Fab	1 pcs	11/6/17	0.00	0.87	Small Fab	17-11-22
180	QC	1 pcs	11/6/17	0.00	0.00	QC5	38
190	Packaging	1 pcs	11/6/17	0.00	0.00	Packaging3	SQ 9-8
200	QC21-SA	1 Ea	11/6/17	0.00	0.00	QC21	21 NOV 2 3 2017

Part Op 100 - 1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-7 using DT8996 4-
Descriptions: drill holes in D3735-3 as per dwg D3735 using DT9000 jig 5- deburr 6- assemble as per dwg D3712 and weld as per QSI004

110 - 1- cut mesh to fit inside basket base and sides as per dwg D3744 and D3745

140 - First coat: ***if necessary*** Second coat:

170 - Assemble as per dwg D3712

APD166542

17138014. START: 1:30 O.V.T: 375° FINISH: 1:45.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2327-3	2	18	0	0
	D2581	2	32	0	0
	D3166-1	5	12	0	0
	D3725-1	2	0	0	0
	D3748-1	3	14	0	0
	D3757-1-157066	2	4	0	0
	D3759-1	21	107	0	0
	M304TS0.750W.065	43	0	0	0
110-Large Fab	M304EX0.75-16F	38	0	0	0
170-Small Fab	AN3-11A 5612570	6	77	0	0
	D2931 5012528	2	1,336	0	0
	MS20600-AD4W3 5012577	2	99	0	0

DART
AEROSPACE

S000999



Basket Base Assembly

PART NO: D3712-042
Revision:
Operation:
Quantity: Large Fab
Change No: 1

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Mfg Date: 10/19/17
Job No: 166543

MS21042L3	5012576	6	462	0	0
NAS1149D0363J	5012575	12	955	0	0
NAS1149DN832J	5012574	2	1,752	0	0

Part Specifications

Specifications could not be found.

Plex 10/11/17 9:17 AM dart.Michaud-Febrille.Victoria